

Date: Tuesday, 7/1/2008 2:35:17 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : COVER ASSEMBLY
Job Number : 40204	
Estimate Number : 10435	
P.O. Number :	Part Number : D3306041
This Issue : 7/1/2008 S.O. No. :	Drawing Number : D3306 REV. A1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : A1
Previous Run : 38970	Material :
Written By :	Due Date : 7/30/2008 Qty: 10 Um: Each
Checked & Approved By : <u>08.07.01</u>	
Comment : Est: A 04.09.07 New issue KJJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 6670

Manufacture as per Dwg D3306

Possible Supplier: Aerotex Interiors

Material release note is required

08/07/02

(4)

2.0	D3306041P	Cover Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

CUSHION

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

08/07/06 (X10)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

08/07/06 (X10)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5T18708/07/07 (X10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 7/1/2008 2:35:17 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COVER ASSEMBLY

Job Number: 40204

Part Number: D3306041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/18

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



UO 8.27.18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

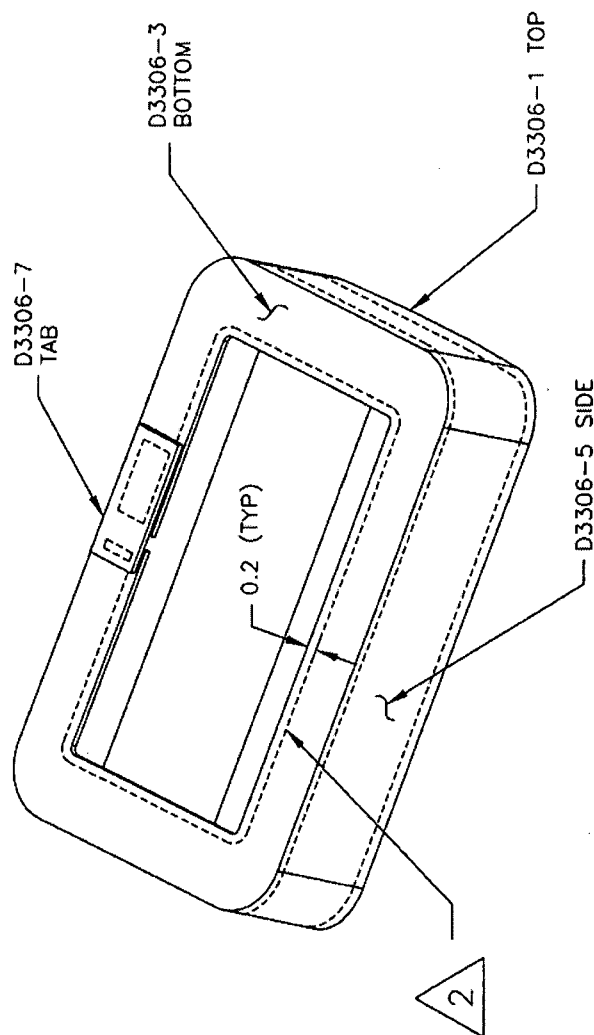
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3306	REV. A SHEET 1 OF 3
DATE 04.08.18	TITLE COVER ASSEMBLY		SCALE NTS
A	04.08.18	NEW ISSUE	
A1	04.10.01	CORRECT MATERIAL NOTE	

RELEASED
14.09.29**D3306-041 COVER ASSEMBLY**

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40204

NOTES:

- 1) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.
- 2) MATERIAL: ~~CORDURA 1000~~ DENIER NYLON (COLOUR 699-SMOKE)
- 3) THREAD = MIL-VT-295 TYPE II CLASS A, GREY NYLON THREAD, 4-6 STITCHES PER INCH
USE 1/2" MIN BACKSTITCH, NO LOOSE THREADS
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) MATERIAL: AMERBELE 420/420 56/44 NYLON PACKCLOTH IN DARK DULL GREY (MUST MEET THE BURN TEST REQUIREMENTS OF FAR 29.853a2) **A1**

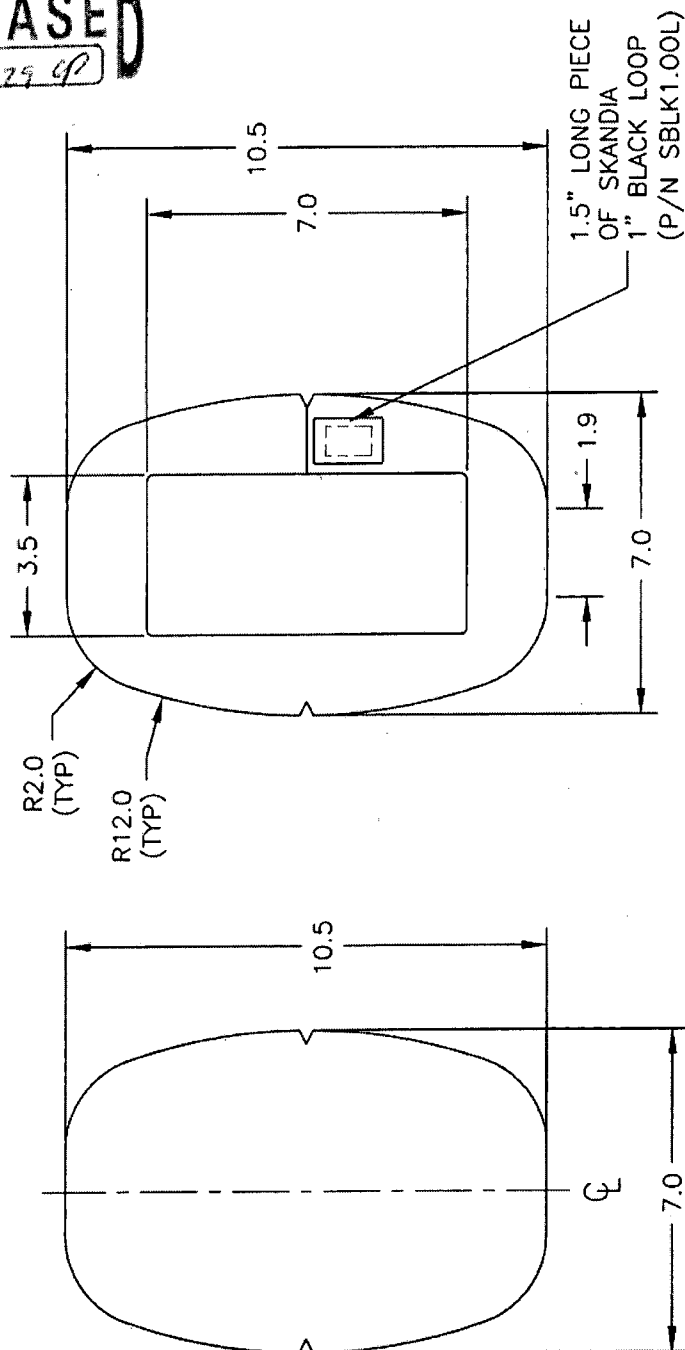
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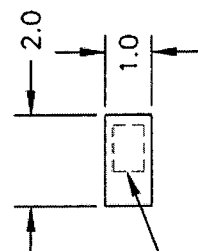
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3306	REV. A SHEET 2 OF 3
DATE 04.08.18	TITLE COVER ASSEMBLY		SCALE 1:4

RELEASED
09.09.29 CP



D3306-3 BOTTOM

D3306-1 TOP



D3306-7 TAB

1.5" LONG PIECE
OF SKANDIA
BLACK HOOK
(P/N SBLK1.00H)

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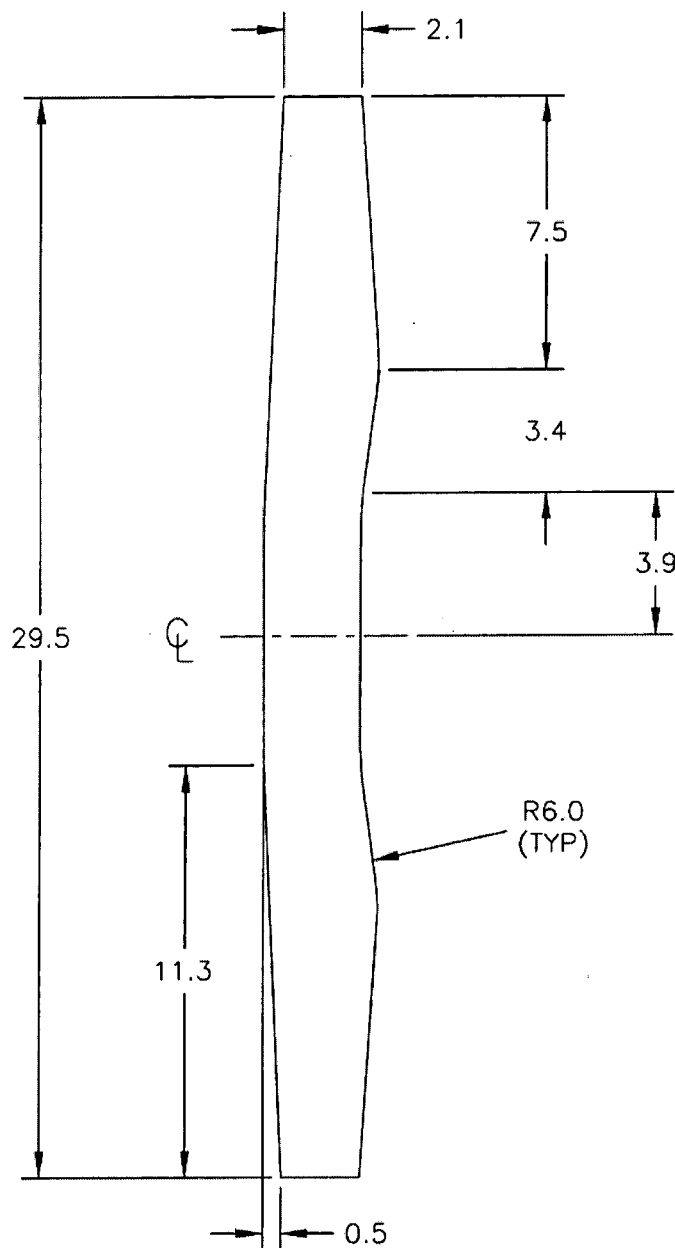
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CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3306	REV. A SHEET 3 OF 3
DATE 04.08.18		TITLE COVER ASSEMBLY	SCALE 1:5

RELEASED
04.09.29 UP



D3306-5 SIDE

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NO. 40204

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#24, 2333 - 18 Ave NE
Calgary, AB T2E 8T6
Phone: (403) 295-8770
Fax: (403) 513 0793

Packing Slip

Date 7/14/2008 Packing Slip# 5511

Ship To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Invoice To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Customer Phone	Customer Fax
1-613-632-3336	1-613-632-4443

Ship Via	Courier Acct No.
FedEx	15179324-0

Ship Date	P.O. No.
7/14/2008	6675

Item	Description	Part Number	Qty
HEAD REST COVER	HEAD REST COVER Material: Dark Grey Mill-VT-295 TYPE II GST On Sales	D3306041P	10

✓
18 08/14/16

✓
08/14/16

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